

Selecting the right Bender is as easy as 1 . . . 2 . . . 3
Fax this worksheet for *FAST QUOTES*

Fax: 937-866-7226 - send part prints

1 Company: _____
Contact Name: _____ Title: _____
Address: _____
City, State, Zip: _____
Telephone: _____ Fax: _____
Other Contacts: _____

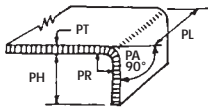
2 Please describe your application

This will be formed in (please check)

☐ Stamping Die ☐ Automated Machine ☐ Press Brake, tonnage of press brake _____

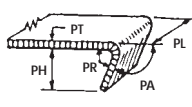
Here are some of the most popular applications:

Square Bend CB1



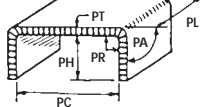
90° Bend

Over Square CB3



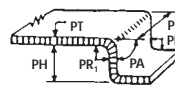
Form 120° In One Hit

Channel Bend CB7



Even Narrow Channels

Zee Bend CB5



Form Offsets In One Hit

Annual production _____

Type of material formed _____

Yield strength _____

CB = Classified Bend # _____

PT = Part Material Thickness _____

PL = Part Length (bent leg) _____

PA = Part Angle (degrees of bend) _____

PH = Part Height (bent leg) _____

PR = Part Radius _____

PC = Part Channel (inside) _____

Are tool marks* on part acceptable? _____

*We specialize in forming even prepaint without tool marks.

Quote Reference #

Date

Distributor

Press Brake Tooling

- ☐ Rotary Bender Press Brake Tools
☐ Conventional Vee Die Brake Tools
☐ Special Brake Tooling per print

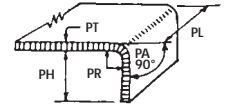
3 Please Quote:

Stamping Dies

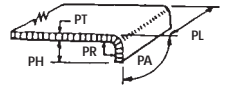
- ☐ Ready makes determination
☐ The Hard Inch Bender
☐ READY-2000
☐ The Hard Metric Bender
☐ READY-MET
☐ Compact Benders

Classified Bends (CB)

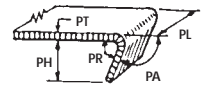
Square Bend
CB1



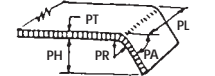
Short Leg
CB2



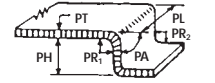
Over Square
CB3
prehem



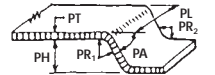
Under Square
CB4



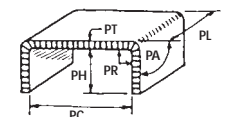
Zee Bend
CB5



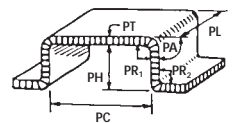
Open Zee
CB6



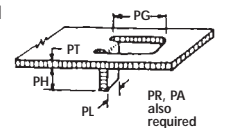
Channel Bend
CB7



Hat Bend
CB8

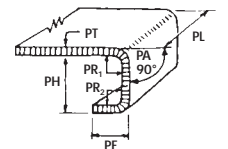


Gutted Bend
CB11

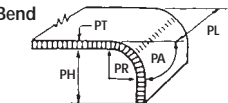


Return Bend
CB12

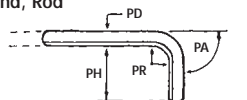
Two hits required



Large Radius Bend
CB13



Square Bend, Rod
CB21



Full Hem
CB22



Two hits required